



Platinsil 20TT

High Performance Silicone Rubber for Industrial Prototyping

Product Technical data sheet

PRODUCT DESCRIPTION

Platinsil 20 TT is a *premium* grade addition curing type two component Silicone RTV, designed for prototyping and mold making applications. This is a flowable grade, when mixed with catalyst (Part B) cures at room temperature to a high strength flexible elastomer. **Platinsil 20TT** will reproduce exactly the finest detail of the master and is suitable for a variety of art related and industrial applications such as mold making for reproducing prototypes, furniture, architectural items and sculptures.

PRODUCT FEATURES

- Flowable type high strength silicone rubber curing at room temperature – Excellent detail reproduction
- Good mechanical properties - leading to long mold service life
- Highly elastic and excellent release properties – for easy de-molding.
- Excellent chemical resistance – compatible with most molding materials with long service life

SPECIAL CHARACTERISTICS

- Low viscosity - Good Flow
- Excellent mold release
- Room Temperature cure or accelerate with heat
- Low shrinkage (low temperature cure)
- Good transparency and mechanical properties

APPLICATIONS

- ❑ Prototype Mold making for electric and electronic industry such as home appliances, television, mobile phones, copying machines etc.
- ❑ Prototypes for developing new designs for automotive applications such as lamp housings, radiator grills, fenders, bumpers etc.
- ❑ Potting and encapsulation of electronic components
- ❑ Molds made of Platinsil 30 TT can be used to cast a variety of reproduction materials such as polyester resins, polyurethanes low melt metal alloys, epoxies, wax, gypsum, clay, concrete



TECHNICAL OVERVIEW

UNCURED PROPERTIES OF PLATINSIL 20TT

PROPERTY	STANDARD	UNITS	VALUE
Colour Part A Part B			Translucent Transparent
Viscosity Part A Part B		m.Pa.s	9000 2000
Mixing Ratio A: B		W:W	10:1
Work-life (23°C)		min.	90
Demold time (23°C)	ASTM D-2471	hr.	~24

CURED PROPERTIES* (72 hours@ 23°C)

PROPERTY	STANDARD	UNITS	VALUE
Hardness	ASTM D-2240	Shore A	20
Specific Gravity (23°C)	ASTM D-1475		1.09
Tensile Strength	ASTM D-412	MPa	4
Elongation	ASTM D-412	%	280
Tear Strength	ASTM D-624	N/mm	18
Linear Shrinkage		(%)	<0.1

*Typical Properties, should not be used as specification

INSTRUCTIONS FOR USE

- ❑ **Surface Preparation:** For prototyping or reproduction the master surface should be clean, free of loose materials and dust particles. With porous substrates use a suitable release agent such as petroleum jelly or soap solution. Contact with certain materials such as sulfur containing rubbers (natural rubber) chlorinated rubbers, Tin cured silicone RTVs, should be avoided as these materials can cause cure inhibition.
- ❑ **Mixing of Components:** Thoroughly stir Platinsil 30 TT before use. Select a container for mixing which is 4-5 times larger than the total material to be mixed. Weigh the A and B components in the desired ratio (ex: 100:10). Stir vigorously for several minutes scraping the sides and the bottom of the container to produce a homogeneous mix. Hand or mechanical (power) mixing can be used but do not mix for an extended period of time to avoid entrapping large amounts of air or causing over¹. heating resulting in shorter work life.
- ❑ **De-aeration :** It is recommended that entrapped air² be removed under vacuum (about 20 mm of meTTury) to eliminate voids in the final product. This process will make the mixture to expand and then collapse. A volume increase of about 4-5 times occur will during the de-aeration. Therefore, a large container should be used to accommodate this volume change. De-aeration is usually continued for about 2 minutes after frothing ceases.
- ❑ **Pouring the Mix and Curing:** The mix should be poured as soon as possible on to the original master to avoid air entrapment This system is sensitive to temperature and therefore can influence the cure speed. However, the material will cure to a flexible rubber within 24 hours at room temperature.

HANDLING PRECAUTIONS AND SAFETY

Platinsil 20TT contains constituents that have been found to be neither toxic nor aggressive and are safe for use. Hence special handling precautions except general industrial hygiene need to be followed. Adequate protective measures are recommended. Refer to Material Safety Data Sheet (MSDS) for safe use of the product

USABLE LIFE AND STORAGE

The shelf life of Platinsil 20TT and the catalyst is 6 months from the date of manufacturing if stored below 27° C in original unopened containers. Store the material in a cool place out of direct sunlight. Keep the material out of the reach of children.

PACKING

Platinsil 20 TT is available in following kit forms :

- Kit of 11.0 kg (10 kg Platinsil 20 TT Part A + 1kg Platinsil 20 TT Part B)
- Kit of 5.50 kg (5 kg Platinsil 20 TT Part A + 500 gram Platinsil 20 TT Part B)
4 such kits (22 kg) packed in a cardboard box
- Kit of 1.10 kg (1 kg Platinsil 20 TT Part A + 100 grams Platinsil 20 TT Part B)
10 such kits (11 kg) packed in a cardboard box

LIMITATIONS

It is the responsibility of the user to determine the suitability of this product for the intended application. The contents of this data sheet are subjected to change without notice.

Platinsil 20 TT is manufactured in India by :

Performance Polymers

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